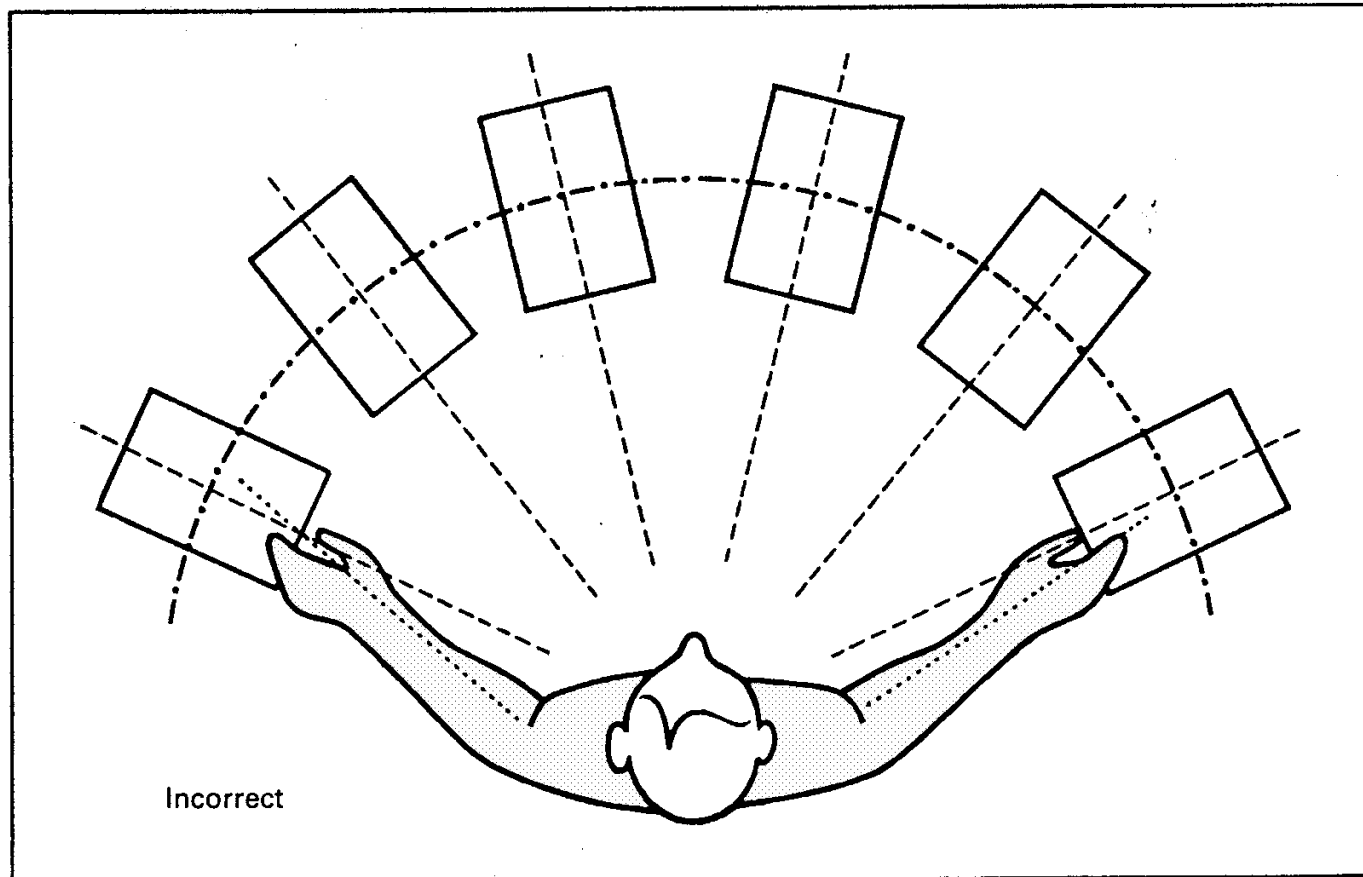
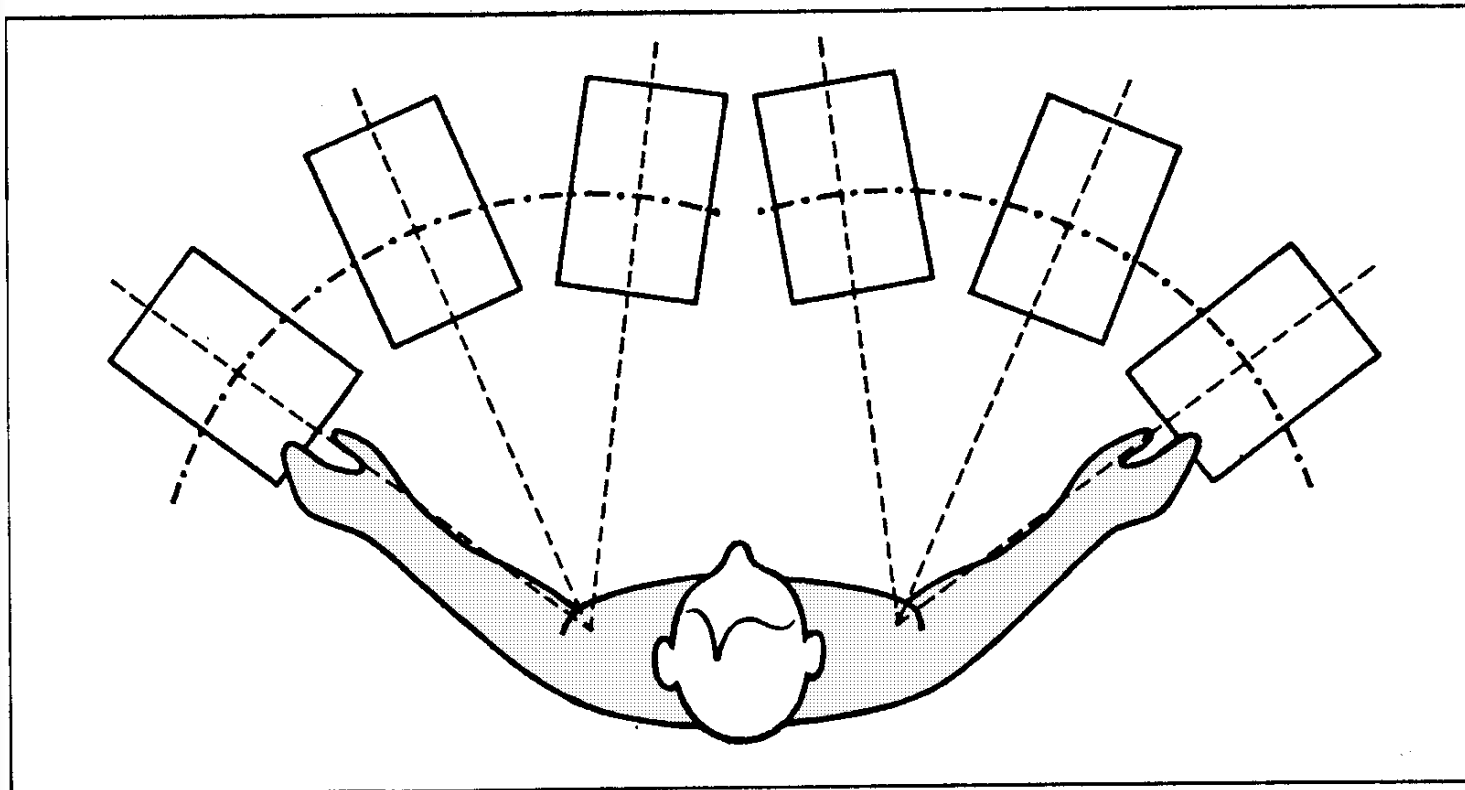


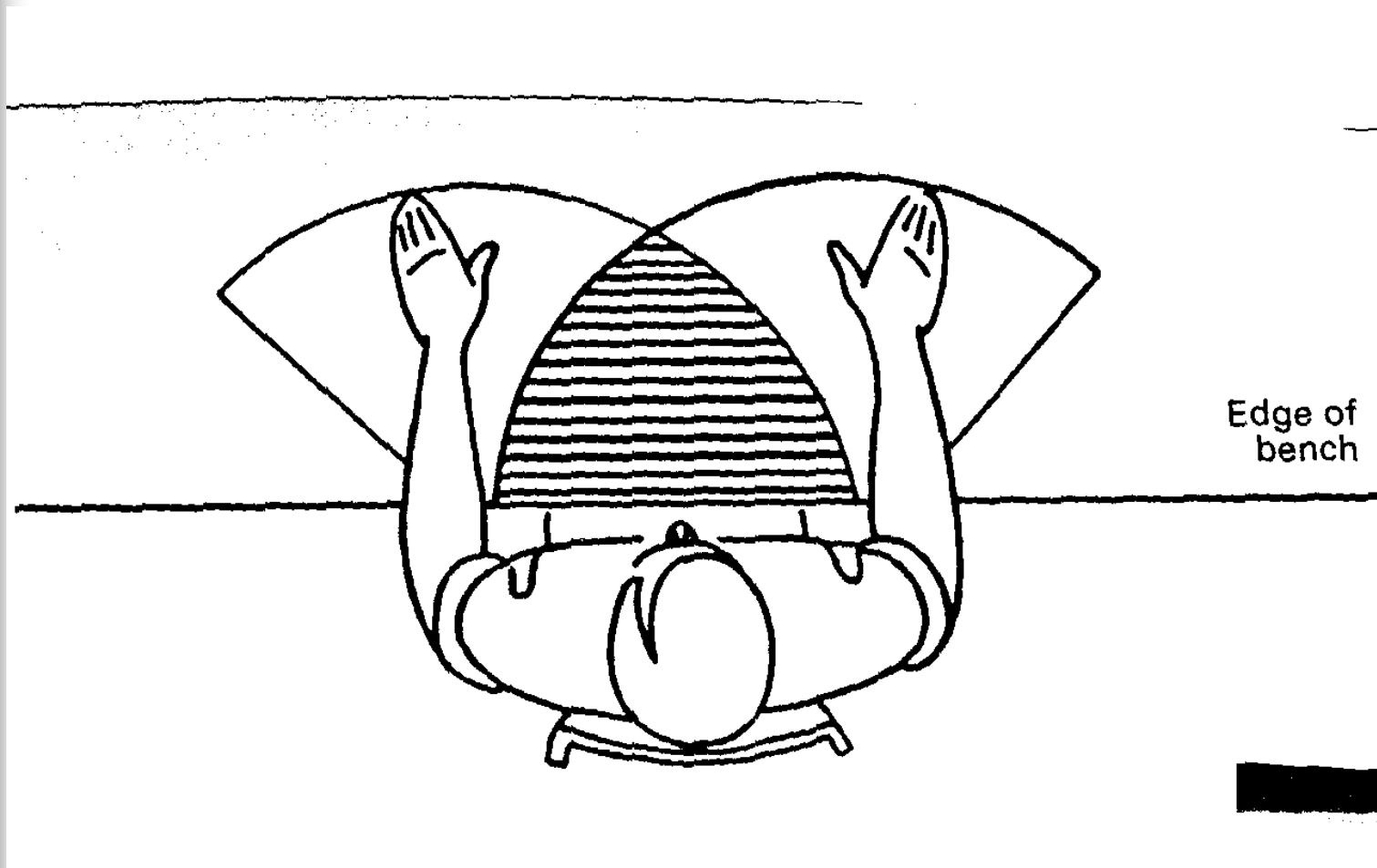
Incorrect Working arrangement



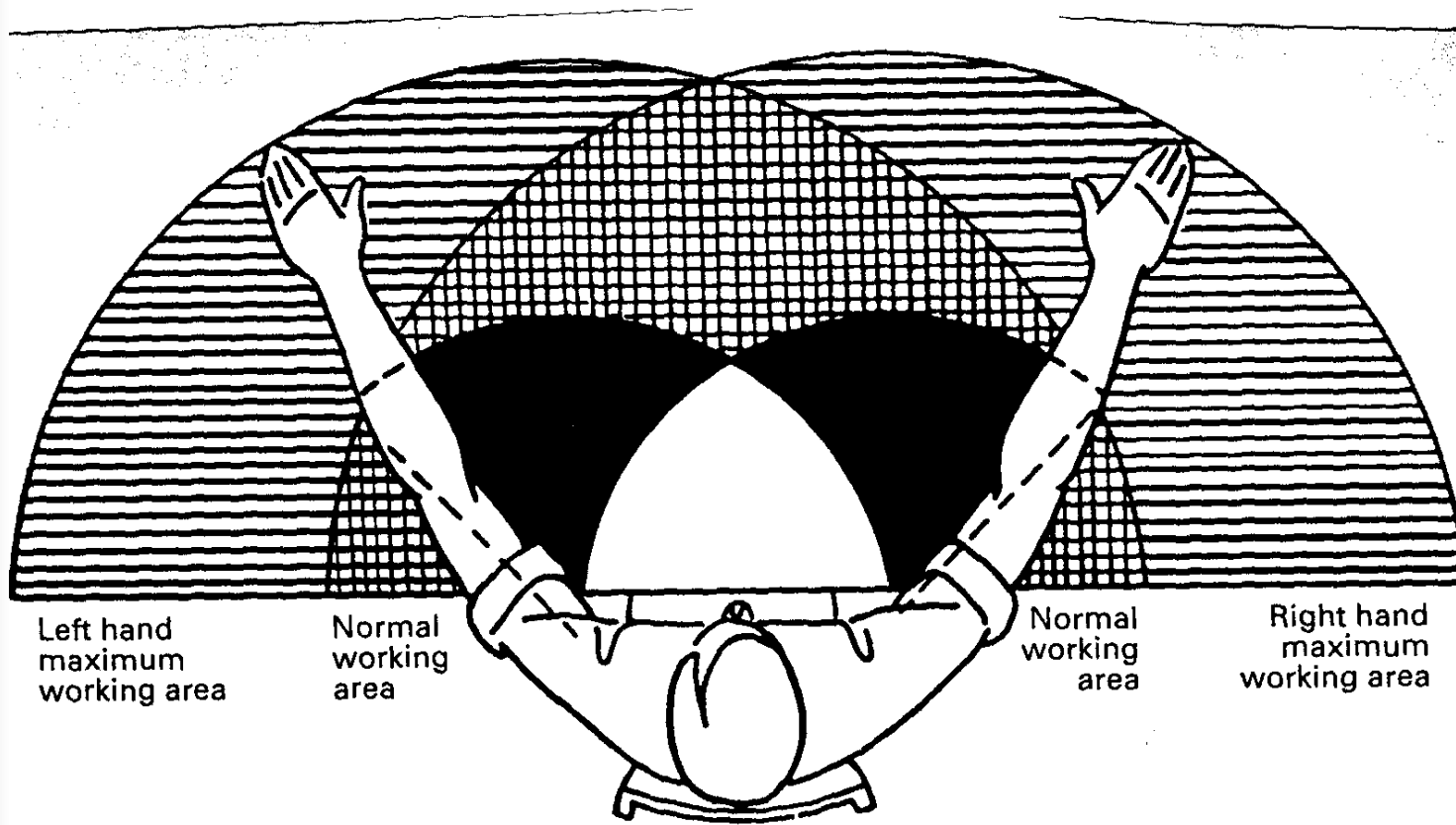
Correct working arrangement



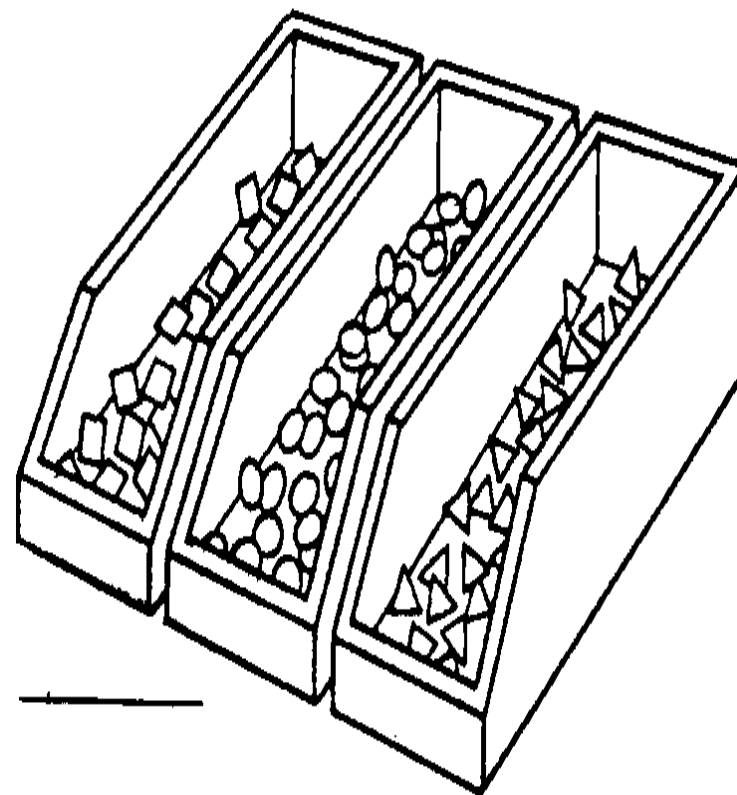
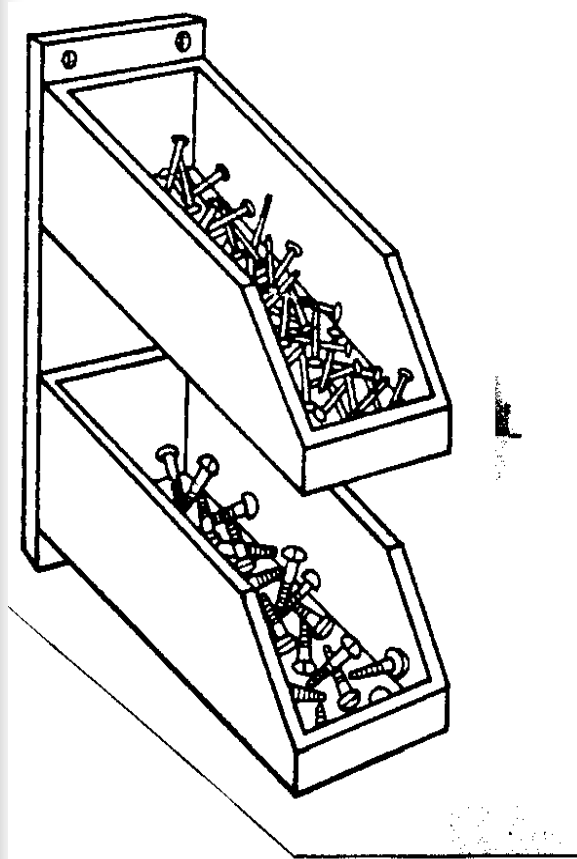
Normal Working Area



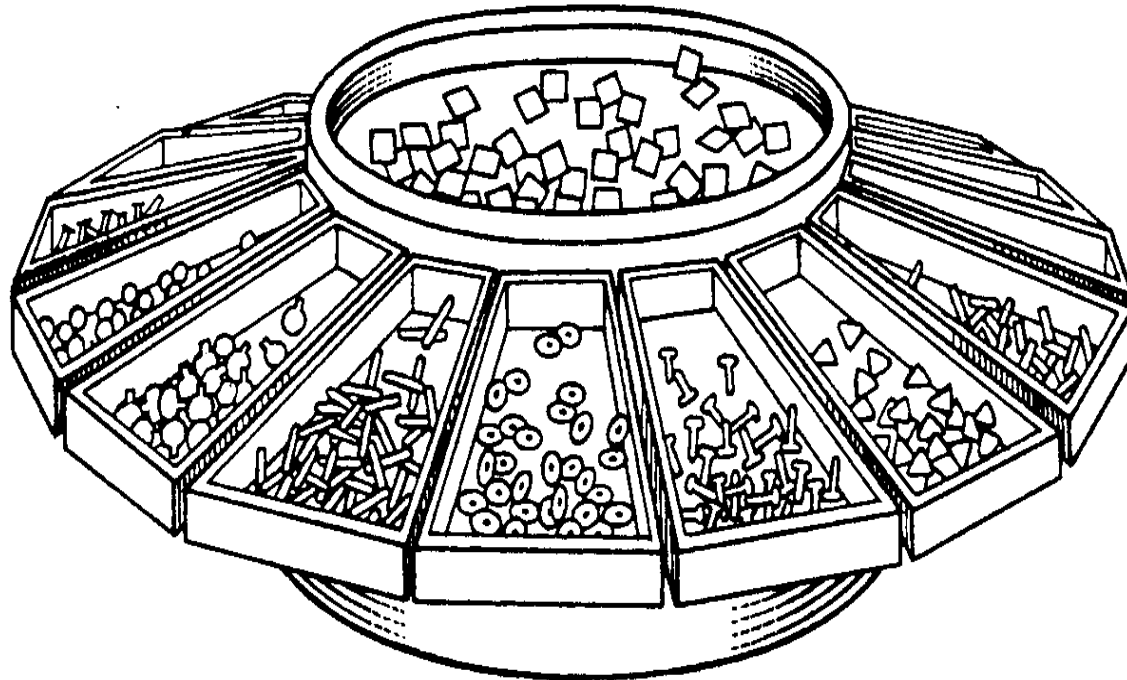
Maximum Working Area



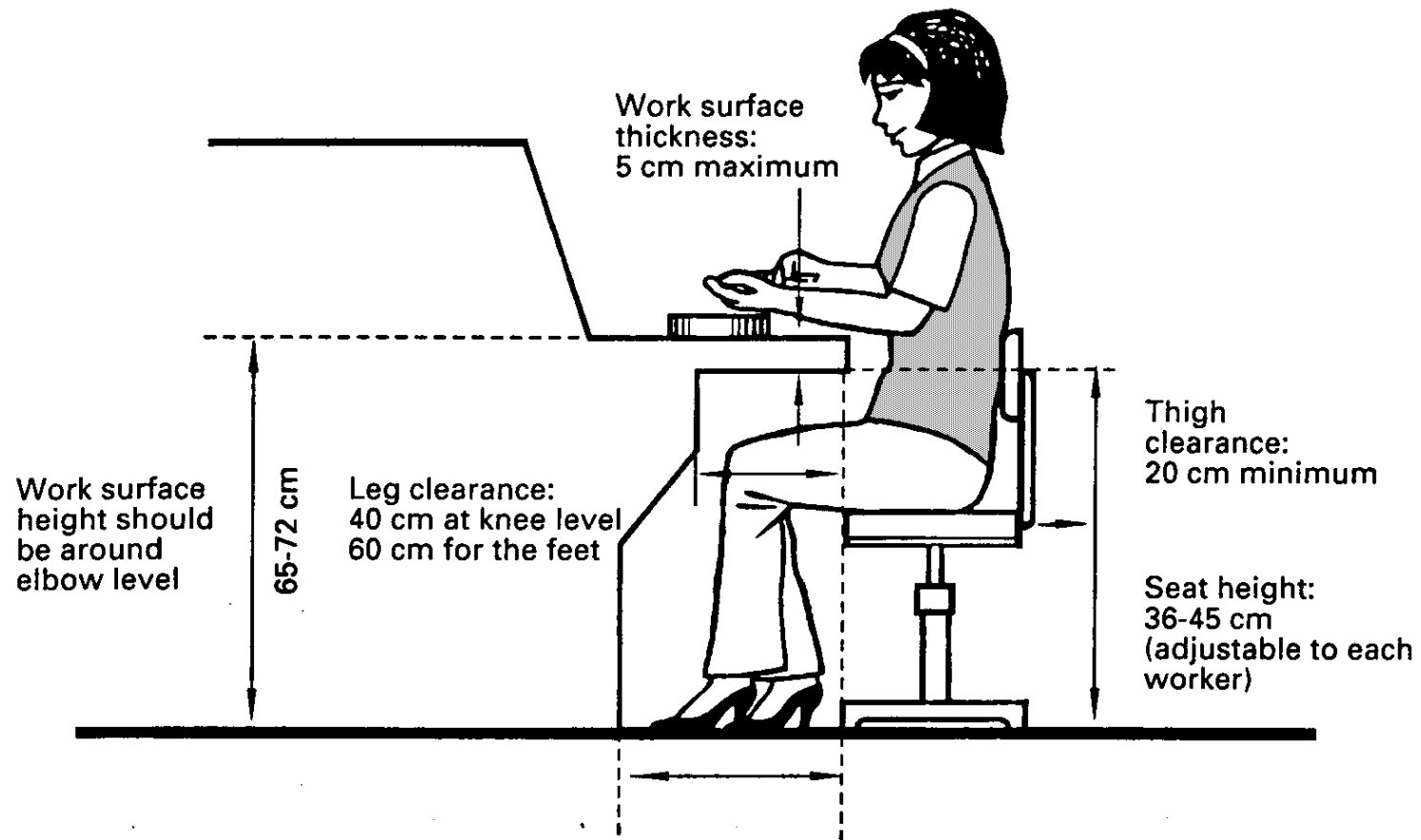
Double and Single Bin



Rotating bin



Working Dimensions



Source: Thurman et al., op. cit., figure 54.

Example of Workstation Layout

